

# KOLTEC USA



## Backup & Hand Pads

# RESIN FIBER DISC PADS



## SMOOTH FACE RFD PADS

These pads are made from proprietary thermoplastic rubber compounds that provides consistent properties over a wide range of temperatures. They are ideal pads for general purpose applications using resin fiber discs with grits 36 and finer . All pads are for RFD discs with 7/8" holes except #151300 and #151296 are for 5/8" arbor hole discs.

**Nut pads are included.** See Page 12 for wrench and spare nut pads.

EDP #	PAD #	DIAM	ARBOR	FLEX	RPM
151298	336-ST-5	4"	5/8-11	Medium	15,000
151300	491-ST-M102	4"	M10x1.25	Medium	15,000
151296	491-ST-M105	4"	M10x1.5	Medium	15,000
151330	339-ST-3	4½"	3/8-24	Medium	13,000
151302	339-ST-5	4½"	5/8-11	Medium	13,000
151332	339-ST-M14	4½"	M14	Medium	13,000
151304	335-ST-5	5"	5/8-11	Medium	12,000
151305	335-ST-M14	5"	M14	Medium	12,000
151306	309-ST-5	7"	5/8-11	Medium	8,500
151312	420-SF-5	7"	5/8-11	Soft	8,500
151308	326-ST-5	9"	5/8-11	Medium	6,600

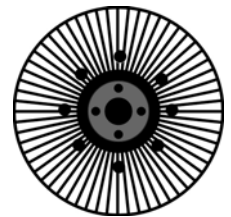


## RIBBED FACE AIR COOLED RFD PADS

Ideal for coarse grit grinding and most general purpose applications. Recommended with grits 50 and coarser. These pads are a revised and improved design. Airflow holes have been added to promote more flow under the disc, and the pads are now a flat T-27 . If you formerly used these pads the EDP number remains the same but the PAD# has changed as follows: 472 is now 707, 471 is now 708, and 488 is now 721.

The heavy duty glass reinforced pads are significantly more heat resistant. They are recommended for use on stainless steel.

**Nut pads are included.**



EDP #	PAD #	DIAM	ARBOR	FLEX	RPM
<b>General purpose for light applications</b>					
151294	525-VC-5	4"	5/8-11	Firm	13,000
151342	707-VC-5	4½"	5/8-11	Firm	13,000
151338	708-VC-5	5"	5/8-11	Firm	12,000
151344	721-VC-5	7"	5/8-11	Firm	8,500
<b>Heavy duty glass reinforced for severe applications</b>					
151314	707-HL-5	4½"	5/8-11	Firm	13,000
151340	707-HL-M14	4½"	M14	Firm	13,000
151316	708-HL-5	5"	5/8-11	Firm	12,000
151336	708-HL-M14	5"	M14	Firm	12,000
151318	721-HL-5	7"	5/8-11	Firm	8,500
151320	527-HL-5	9"	5/8-11	Firm	6,600



All RFD pads include nut pads. See Pg 12 for accessories.

# RESIN FIBER DISC PADS



## MOLDED RUBBER AIR COOLED PADS

Koltec's "Spirub" molded rubber pads feature spiral cooling fins. They are available in four sizes and with or without the retaining nut. Each pad threads on to the tool shaft. These pads are comparable to any molded rubber pads on the market.

EDP #	PAD #	DESCRIPTION	RPM
151751	601-SR45M	4-1/2" x 5/8-11 Spirub RFD pad Medium	13,500
151751N	601-SR45MN	4-1/2" x 5/8-11 Spirub RFD pad Medium with nut	13,500
151752	601-SR50M	5" x 5/8-11 Spirub RFD pad Medium	13,000
151752N	601-SR50MN	5" x 5/8-11 Spirub RFD pad Medium with nut	13,000
151753	601-SR70M	7" x 5/8-11 Spirub RFD pad Medium	8,600
151753N	601-SR70MN	7" x 5/8-11 Spirub RFD pad Medium with nut	8,600
151754	601-SR70F	7" x 5/8-11 Spirub RFD pad Flexible	8,600
151754N	601-SR70FN	7" x 5/8-11 Spirub RFD pad Flexible with nut	8,600
151756	601-SR90M	9" x 5/8-11 Spirub RFD pad Medium	6,600
151756N	601-SR90MN	9" x 5/8-11 Spirub RFD pad Medium with nut	6,600

### Conversion Chart

Diam	Spiralcool	EDP #
4-1/2"	R425	151751
5"	R500-R	151752
7"	R700-R	151753
7"	F700-R	151754
9"	R900-R	151756

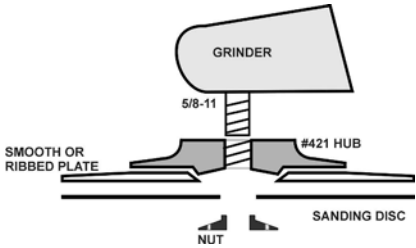
The pads on this page thread on to the tool arbor, and can be used with quick change resin fiber discs



## HIGH PERFORMANCE PRODUCTION PADS

These pads are an economic choice for high performance applications with 7" resin fiber discs. The pads thread on to the 5/8-11 tool arbor which allows them to be used with quick change discs. Available in four smooth face and two ribbed face flexes. The pads include a mounting nut. They are rated at 8,500 max RPM.

*These are a lower cost alternative to the rubber pads above.*



EDP #	PAD #	DESCRIPTION	COLOR
151707S	422-BLK-S	7" x 5/8-11 Smooth face Firm	Black
151706S	422-GRY-S	7" x 5/8-11 Smooth face Medium Firm	Gray
151705S	422-BLU-S	7" x 5/8-11 Smooth face Medium Soft	Blue
151704S	422-ORG-S	7" x 5/8-11 Smooth face Soft	Orange
151708S	423-BLK-S	7" x 5/8-11 Ribbed face Firm	Black
151709S	423-GRY-S	7" x 5/8-11 Ribbed face Medium	Gray



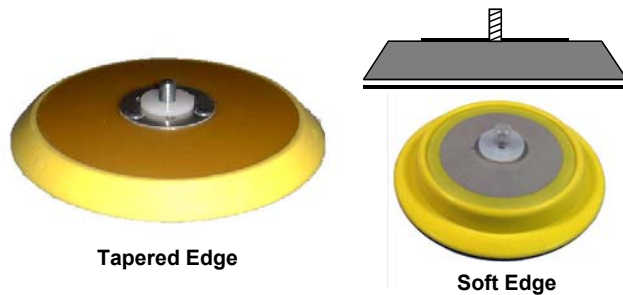
Smooth Face Pad 422-BLU-S



Ribbed Pad 423-BLK-S

# RANDOM ORBIT DA PADS - PSA DISCS

KOLTEC DA pads for PSA adhesive backed abrasive discs are constructed with a strong fiberglass or glass reinforced poly back plate. Available in the classic tapered edge style and the low profile square edge style.



## TAPERED EDGE PADS WITH FIBERGLASS BACK

EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	VAC Ø	COLOR	RPM
151376	528-DAA	5"	5/16" male	Med-Firm	Vinyl	None	Black	12,000
151378	530-DAAV	5"	5/16" male	Med-Firm	Vinyl	5	Black	12,000
151370	498-DAA	5"	5/16" male	Med-Soft	Vinyl	None	Yellow	12,000
151822	580-DAA	5"	5/16" male	Soft Edge	Vinyl	None	Yellow	10,000
151740	4025-DAA-31-M8*	5"	M8 male	Medium	Vinyl	None	Black	4,500
151365	501-DAAV	5"	5/16" male	Med-Soft	Vinyl	5	Yellow	12,000
151380	531-DAA	6"	5/16" male	Med-Firm	Vinyl	None	Black	12,000
151382	532-DAAV	6"	5/16" male	Med-Firm	Vinyl	6	Black	12,000
151374	496-DAA	6"	5/16" male	Med-Soft	Vinyl	None	Yellow	10,000
151387	506-DAAV	6"	5/16" male	Med-Soft	Vinyl	8	Yellow	10,000

\* Has a plastic back plate

## TAPERED EDGE PADS WITH GLASS REINFORCED POLY BACK

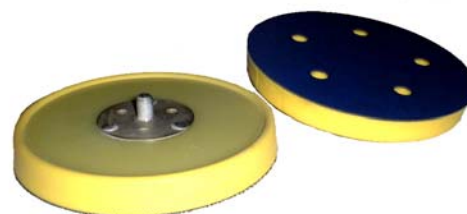
KOLTEC glass reinforced poly back pads provide a cost saving design. Use these pads as a substitute for the fiberglass backed pads listed above. The corresponding pad style is listed in parenthesis. All poly back plates are red colored.



EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	VAC Ø	COLOR	RPM
151812	650-DAA (498)	5"	5/16" male	Med-Soft	Vinyl	None	Yellow	10,000
151818	627-DAA (531)	6"	5/16" male	Med-Firm	Vinyl	None	Yellow	13,000
151815	652-DAA (496)	6"	5/16" male	Med-Soft	Vinyl	None	Yellow	10,000

## LOW PROFILE PADS FOR SOFTER EDGE

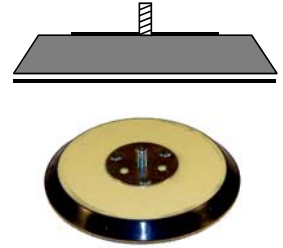
KOLTEC low profile pads have a soft outer edge. These are popular for both woodworking and automotive applications.



EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	VAC Ø	COLOR	RPM
151720	505-DAA	5"	5/16" male	Med-Soft	Vinyl	None	Yellow	10,000
151721	597-DAAV	5"	5/16" male	Med-Soft	Vinyl	5	Yellow	10,000
151722	474-DAA	6"	5/16" male	Med-Soft	Vinyl	None	Yellow	10,000
151723	487-DAAV	6"	5/16" male	Med-Soft	Vinyl	6	Yellow	10,000

## RANDOM ORBIT DA PADS - HOOK & LOOP DISCS

KOLTEC DA pads for hook & loop backed abrasive discs are constructed with a strong fiberglass or glass reinforced poly plate. Available in the classic tapered edge style and a low profile square edge style.



### TAPERED EDGE PADS

EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	VAC Ø	COLOR	RPM
151736	542-DAHV52	3"	5/16" male	Med-Soft	H&L	None	Yellow	12,000
151718	401-DAH31*	4½"	5/16" male	Medium	H&L	None	Black	12,000
151741	4025-DAH-31-M8*	5"	M8 male	Medium	H&L	None	Black	4,500
151384	528-DAH	5"	5/16" male	Med-Firm	H&L	None	Black	12,000
151386	530-DAHV	5"	5/16" male	Med-Firm	H&L	5	Black	12,000
151371	498-DAH	5"	5/16" male	Med-Soft	H&L	None	Yellow	12,000
151367	501-DAHV	5"	5/16" male	Med-Soft	H&L	5	Yellow	12,000
151393	500-DAHV	5"	5/16" male	Med-Soft	H&L	8	Yellow	12,000
151388	531-DAH	6"	5/16" male	Med-Firm	H&L	None	Black	12,000
151390	532-DAHV	6"	5/16" male	Med-Firm	H&L	6	Black	12,000
151391	533-DAHV	6"	5/16" male	Med-Firm	H&L	8	Black	12,000
151375	496-DAH	6"	5/16" male	Med-Soft	H&L	None	Yellow	10,000

\* Laminated pad construction.

### TAPERED EDGE PADS WITH GLASS REINFORCED POLY BACK

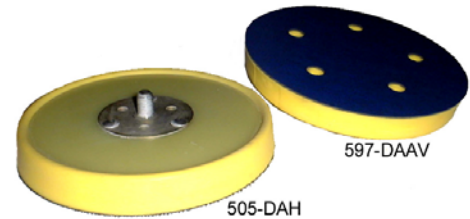
KOLTEC glass reinforced poly back pads provide a cost saving design. Use these pads as a substitute for the fiberglass backed pads listed above. The corresponding pad style is listed in parenthesis. All poly back plates are red colored.



EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	VAC Ø	COLOR	RPM
151810	625-DAH (528)	5"	5/16" male	Med-Firm	H&L	None	Yellow	13,000
151813	650-DAH (498)	5"	5/16" male	Med-Soft	H&L	None	Yellow	10,000
151817	627-DAH (531)	6"	5/16" male	Med-Firm	H&L	None	Yellow	13,000
151816	652-DAH (496)	6"	5/16" male	Med-Soft	H&L	None	Yellow	10,000

### LOW PROFILE PADS FOR SOFTER EDGE

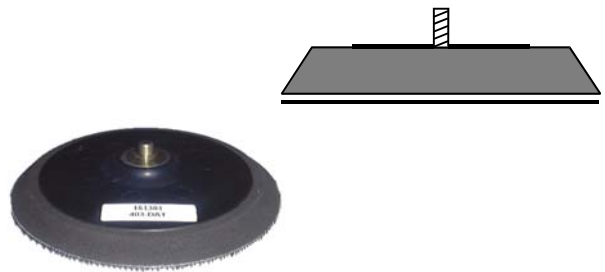
KOLTEC low profile pads have a soft outer edge. These are popular for both woodworking and automotive applications.



EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	VAC Ø	COLOR	RPM
151397	598-DAH	4½"	5/16" male	Med-Soft	H&L	None	Yellow	12,000
151725	505-DAH	5"	5/16" male	Med-Soft	H&L	None	Yellow	10,000
151726	597-DAHV	5"	5/16" male	Med-Soft	H&L	5	Yellow	10,000
151727	474-DAH	6"	5/16" male	Med-Soft	H&L	None	Yellow	10,000
151728	487-DAHV	6"	5/16" male	Med-Soft	H&L	6	Yellow	10,000

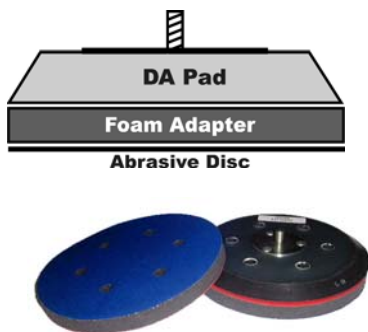
## RANDOM ORBIT DA PADS - SCD DISCS

KOLTEC DA pads for SCD discs are laminated with a black 1/2" thick foam interlayer, and a Gripper "T" extra long hook surface. They will hold either scrim back SCD discs or plain SCD material. For use on random orbit sanders.



EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	VAC Ø	COLOR	RPM
151369	401-DAT	4½"	5/16" male	Med-Soft	Gripper T	None	Black	13,000
151385	4015-DAT	5"	5/16" male	Med-Soft	Gripper T	None	Black	12,000
151381	403-DAT	6"	5/16" male	Med-Soft	Gripper T	None	Black	10,000

## INTERFACE PADS



Use to soften the flex of DA and straight rotation pads. Other sizes and configurations can be special ordered.

EDP #	PAD #	DIAM	THICK	TOOL SIDE	DISC SIDE	VAC Ø
151005	3DAP-VVN	3"	0.5"	H&L	H&L	None
151002	5DAP-VVN	5"	0.5"	H&L	H&L	None
151004	5DAP-VV5	5"	0.5"	H&L	H&L	5
151008	5DAP-VPN	5"	0.5"	H&L	PSA	None
151010	5DAP-VP5	5"	0.5"	H&L	PSA	5
151014	6DAP-VVN	6"	0.5"	H&L	H&L	None

## PADS FOR PSA AND GLUE DISCS

Koltec cushioned pads for PSA adhesive back and glue on discs are designed for tools with straight rotation, not dual action. They have a sturdy back plate with female 5/8-11 threaded arbor. PSA pads have a blue vinyl surface and glue pads have a canvas surface.



640 & 641 Style



Soft Edge Style



Thick Edge Style

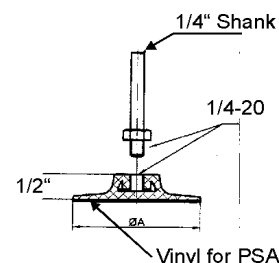
EDP #	PAD #	DIAM	ARBOR	FLEX	SURFACE	COLOR	RPM
151417	640-A-5	5"	5/8-11	Med-Soft	Blue Vinyl	Yellow	7,000
151444	580-AS-5	5"	5/8-11	Soft Edge	Blue Vinyl	Yellow	8,500
151445	581-AS-5	5"	5/8-11	Thick Edge	Blue Vinyl	Yellow	8,500
151446	581-GS-5	5"	5/8-11	Thick Edge	Canvas	Yellow	8,500
151418	641-A-5	6"	5/8-11	Med-Soft	Blue Vinyl	Yellow	5,730
151424	642-A-5	7"	5/8-11	Med-Soft	Blue Vinyl	Yellow	4,910

## SPINDLE PADS FOR PSA DISCS

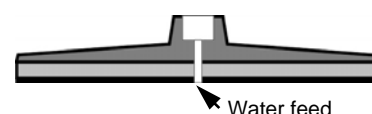
These spindle pads are designed to hold small diameter PSA discs. The pads are undersized by design. Shanks with (T) are threaded and can be removed leaving a 1/4-20 female arbor.



EDP #	PAD #	ABR DIAM	PAD DIAM	SHANK	INTERLAYER	FLEX
151039	405-AM-4S	3/4"	0.75"	1/4" (T)	None	Medium
151040	413-AM-4S	1"	0.91"	1/4" (T)	None	Medium
151042	406-AM-4S	1¼-1½"	1.17"	1/4" (T)	None	Medium
151044	407-AM-4S	2"	1.85"	1/4" (T)	None	Medium
151048	409-AM-4S	3"	2.87"	1/4" (T)	None	Medium



## PADS FOR H&L DISCS



KOLTEC pad for H&L discs are typically used in finishing and polishing applications with H&L abrasive or diamond discs. Pads with water feed holes are commonly used in the polishing of marble, granite, and other ceramic material in a wet mode. They can be used in both wet and dry applications.



Spindle pads with 1/4" shank



Pads with foam interlayer and a water feed hole. Can be used wet or dry.



Pads without foam layer for firmer action. Available with or without water hole.

EDP #	PAD #	DIAM	ARBOR	SURFACE	FOAM	WATER Ø	RPM
151052	SP2-3-H	2"	1/4" Shank	H&L	3/4"	No	6,000
151053	SP3-3-H	3"	1/4" Shank	H&L	3/4"	No	6,000
151402	418-1MH3125-5	3"	5/8-11	H&L	1/2"	No	20,190
151405	355-1MH3126W-5	3"	5/8-11	H&L	1/2"	Yes	20,190
151406	355-1MH3125-3	3"	3/8-24	H&L	1/2"	No	20,190
151409	399-1MH3126W-5	4"	5/8-11	H&L	1/2"	Yes	15,000
151606	399-1LHW-5	4"	5/8-11	H&L	None	Yes	15,000
151601	375-1LH-5	4½"	5/8-11	H&L	None	No	13,000
151414	376-1MH3126W-5	5"	5/8-11	H&L	1/2"	Yes	12,000
151607	376-1LHW-5	5"	5/8-11	H&L	None	Yes	12,000
151605	376-1LH-5	5"	5/8-11	H&L	None	No	12,000
151611	376-1LH-M14	5"	M14	H&L	None	No	12,000
151429	314-1MH3126W-5	6"	5/8-11	H&L	1/2"	Yes	10,000
151602	314-1LH-5	6"	5/8-11	H&L	None	No	10,000
151430	392-1MH3126W-5	7"	5/8-11	H&L	1/2"	Yes	8,500
151617	392-1LH-5	7"	5/8-11	H&L	None	No	8,500
151433	337-1MH3126W-5	8"	5/8-11	H&L	1/2"	Yes	7,570
151434	337-1MH3426-5 (firm)	8"	5/8-11	H&L	3/8"	No	7,570

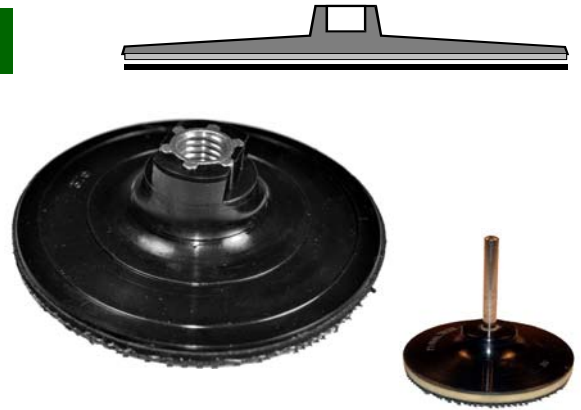


## GRIPPER PADS FOR NONWOVEN SCD DISCS

KOLTEC pads for nonwoven surface conditioning discs (SCD) have a Gripper "T" extra long hook surface. The 5/8-11 pads for grinder/sanders have flats on the back for easy installation and removal from the tool arbor. All gripper pads are industrial grade.

**NOTE:** This style pad is generally not recommended for use with H&L backed sanding abrasive discs. See the pads on Page 7 for use with H&L sanding discs.

**NOTE:** #151410 has a water feed hole for wet use



EDP #	PAD #	TYPE	DIAM	ARBOR	FLEX	SURFACE	RPM
151179	406-GR-4S	For collet or chucks	1½"	1/4" shank	Medium	Gripper T	19,000
151364	407-GR-4S	For collet or chucks	2"	1/4" shank	Medium	Gripper T	19,000
151366	409-GR-4S	For collet or chucks	3"	1/4" shank	Medium	Gripper T	11,000
151403	399-1MT31-5-B	For grinder/sander	3-1/2"	5/8-11	Med-Soft	Gripper T	13,285
151347	399-GR-4S	For collet or chucks	4"	1/4" shank	Medium	Gripper T	15,000
151350	399-GR-5	For grinder/sander	4"	5/8-11	Medium	Gripper T	15,000
151410	399-1MT3126W-5	For grinder/sander	4"	5/8-11	Soft	Gripper T	15,000
151352	375-GR-5	For grinder/sander	4½"	5/8-11	Medium	Gripper T	13,000
151354	375-GR-M14	For grinder/sander	4½"	M14	Medium	Gripper T	13,000
151356	376-GR-5	For grinder/sander	5"	5/8-11	Medium	Gripper T	12,000
151404	376-1MT31-5-B	For grinder/sander	5"	5/8-11	Soft	Gripper T	12,000
151358	376-GR-M14	For grinder/sander	5"	M14	Medium	Gripper T	12,000
151415	376-1MT3126W-5	For grinder/sander	5"	5/8-11	Soft	Gripper T	12,000
151348	314-GR-5	For grinder/sander	6"	5/8-11	Medium	Gripper T	10,000
151360	392-GR-5	For grinder/sander	7"	5/8-11	Medium	Gripper T	8,500
151362	392-GR-M14	For grinder/sander	7"	M14	Medium	Gripper T	8,500
151355	392-1MT3126-5	For grinder/sander	7"	5/8-11	Soft	Gripper T	8,500
RANDOM ORBIT DA PADS							
151369	401-DAT	DA Pad	4½"	5/16-24	Soft	Gripper T	13,000
151385	4015-DAT	DA Pad	5"	5/16-24	Soft	Gripper T	12,000
151381	403-DAT	DA Pad	6"	5/16-24	Soft	Gripper T	10,000



## DRILL PAD FOR HOOK & LOOP DISCS

EDP #	PAD #	DIAM	ARBOR	SURFACE	RPM
151060	567-DH-8mm	5"	3/8" (8mm)	Velcro	1,200

KOLTEC drill pad for 5" hook & loop discs is sturdily built with a shank to fit drill with a 3/8" chuck. It can be locked in the rigid position or unlocked to use at a slight angle. A great DIY item.



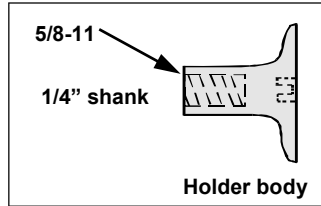
# HOLDERS FOR QUICK CHANGE DISCS

## HEAVY DUTY COMBO 1/4 SHANK & 5/8-11

KOLTEC heavy duty style holders are available for both Type R "Rolloc®" style and Type S metal clip style quick change discs. Each holder comes with 1/4" straight shank and can also be used without the shank on a 5/8-11 power tool arbor for maximum versatility.

Inserts available to convert holders to fit the following male tool arbors:

- 5/8-11
- M14
- 3/8-24
- M10x1.25
- M10x1.5



### FOR TYPE R ROLLOC®

### FOR TYPE S CLIP STYLE



EDP #	PAD #	DIAM	FLEX
151202	563-QL-4S	1½"	Med
151217	563-QLS-4S	1½"	Soft
151204	564-QL-4S	2"	Med
151221	564-QLS-4S	2"	Soft
151206	565-QL-4S	3"	Med
151225	565-QL-M14	3"	Med

EDP #	PAD #	DIAM	FLEX
151208	563-QC-4S	1½"	Med
151215	563-QCS-4S	1½"	Soft
151210	564-QC-4S	2"	Med
151219	564-QCS-4S	2"	Soft
151212	565-QC-4S	3"	Med
151226	564-QC-M14	3"	Med
151222	565-QCS-4S	3"	Soft

#151225 and 151226 are base only the M14 female arbor

## LOW PROFILE STYLE

KOLTEC low profile holders are available in both Type R and Type S. They have a thinner profile that is ideal for working in tight places.



### LOW PROFILE TYPE R STYLE

### LOW PROFILE TYPE S

EDP #	PAD #	DIAM	FLEX
151200	592-QL-4S	1"	Med
151203	593-QL-4S	1½"	Med
151205	594-QL-4S	2"	Med
151207	595-QL-4S	3"	Med

EDP #	PAD #	DIAM	FLEX
151199	592-QC-4S	1"	Med
151209	593-QC-4S	1½"	Med
151211	594-QC-4S	2"	Med
151213	595-QC-4S	3"	Med

**See next page for rubber style holders.**

Maximum speed ratings: 1" 90,000 RPM 1½" = 75,000 RPM 2" = 50,000 RPM 3" = 30,000 RPM

## RUBBER HOLDERS FOR QUICK CHANGE DISCS

KOLTEC rubber holders are a high quality and cost effective version of the traditional pads used industry wide. Available for Type R (Rolloc®) and Type S metal clip disc styles.



**Type R**



**Type S**



### TRADITIONAL RUBBER HOLDERS - TYPE R

EDP #	PAD #	DIAM	FLEX
151453	945-QL-4S	1"	Med
151454	946-QL-4S	1½"	Med
151455	947-QL-4S	2"	Med
151456	948-QL-4S	3"	Med
151457	949-QL-4S	4"	Med
151459	951-QL-5	4"	Med

#151459 has a 5/8-11 female arbor—no shank.

### TRADITIONAL RUBBER HOLDERS - TYPE S

EDP #	PAD #	DIAM	FLEX
151462	945-QC-4S	1"	Med
151463	946-QC-4S	1½"	Med
151464	947-QC-4S	2"	Med
151465	948-QC-4S	3"	Med

## TYPE R PLASTIC BUTTONS FOR QUICK CHANGE DISCS

Our Type R buttons for Rolloc® style discs have a 30mm diameter base. They are black plastic suitable for either adhesive or friction weld bonding. Buttons are bulk packed 5,000 to a box.



TOTAL ORDER QUANTITY	T-R-BUT-30
EDP #	151785

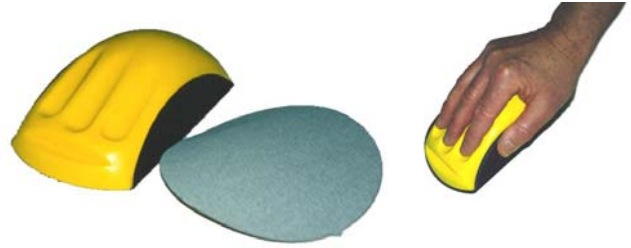
# HAND PADS



171-172 H&L Band Style

Flexible 1/4" thick foam pads with a wrist strap. Ideal for sanding curved surfaces. There is a limited supply of the 109/110 elastic wrist band style, which is being replaced with new 171/172 adjustable Velcro® wrist band style.

EDP #	PAD #	ABRASIVE
151240	109-HPA5	5" PSA Disc
151246	110-HPA6	6" PSA Disc
151774	171-HPA5	5" PSA Disc
151775	171-HPH5	5" H&L Disc
151776	172-HPA6	6" PSA Disc
151777	172-HPH6	6" H&L Disc



A unique design that quickly converts a 5" or 6" diameter abrasive discs into a hand sander. The pad is ergonomically designed to fit the user's fingers.

EDP #	PAD #	ABRASIVE
151243	596-HBA5	5" PSA Disc
151245	596-HBH5	5" H&L Disc
151242	550-HBA6	6" PSA Disc
151244	550-HBH6	6" H&L Disc



544

545

Allows use of a 5" x 2 3/4" sheets for hand sanding. The block is yellow CELLTEC®.

EDP #	PAD #	ABRASIVE
151250	544-HBA5	5" x 2 3/4" PSA
151252	544-HBH5	5" x 2 3/4" H&L
151258	545-HBA5	5" x 2 3/4" PSA
151260	545-HBH5	5" x 2 3/4" H&L



Allows the use of a standard H&L or PSA discs for hand sanding. The 3" and 5" pad is a soft yellow foam and the 6" is firmer black foam. Pads 151268, 151257, and 151256 have a water reservoir with sponge.

EDP #	PAD #	ABRASIVE
151268	541-HBH3WS	3" H&L Disc
151257	538-HBH5WS	5" H&L Disc
151256	538-HBA5WS	5" PSA Disc
151255	539-HBH6-H	6" H&L Disc
151253	539-HBA6-H	6" PSA Disc



Allows use of a 5" x 2 3/4" sheets for hand sanding. One side of block has a firm surface for edge sanding, and the other side is soft for sanding curved shapes.

EDP #	PAD #	ABRASIVE
151265	116-HBA-81	5" x 2 3/4" PSA
151263	116-HBH-81	5" x 2 3/4" Velcro

# PAD ACCESSORIES



I-125-5-4S

I-045-5-3



W-061 Adjustable Pad Nut Wrench

EDP #	KOLTEC #	TYPE
<b>INSERTS TO CONVERT ARBORS</b>		
151536	I-045-5-3	Insert 5/8-11 to 3/8-24
151532	I-045-5-M102	Insert 5/8-11 to M10x1.25
151534	I-045-5-M105	Insert 5/8-11 to M10x1.5
151528	I-045-M-3	Insert M14 to 3/8-24
151524	I-045-M-M102	Insert M14 to M10x1.25
151531	I-125-M-4S	Adapter M14 to 1/4 shank
151529	I-125-5-4S	Adapter 5/8-11 to 1/4 shank
151523	I-124-4S	Shank 1/4-20 to 1/4 Straight
151525	I-124-8S	Shank 1/4-20 to 1/8 Straight
<b>SPARE NUTS FOR RFD PADS</b>		
151514	N-005-5	5/8-11 Nut for 7" and 9" RFD
151516	N-005-M14	M14 Nut for 7" and 9" RFD
151522	N-009-3	3/8-24 Nut for 4" x 5/8" RFD
151518	N-009-M102	M10x1.25 Nut for 4" x 5/8" RFD
151520	N-009-M105	M10x1.5 Nut for 4" x 5/8" RFD
151510	N-016-5	5/8-11 Nut for 4½" and 5" RFD
151512	N-016-M14	M14 Nut for 4½" and 5" RFD
<b>WRENCH FOR RFD PADS</b>		
151550	W-061	Spanner wrench for all nuts

## OTHER AVAILABLE PRODUCTS

This catalog includes our most popular back-up pads for the North American abrasive industry. **KOLTEC USA** manufactures pads in the USA and also supplies the complete range of pads and accessories from **Koltec Technologiein GmbH**. If the pad you need is not shown, contact us at the numbers listed below. We can supply a complete line of pads for any grinding, sanding, polishing, or buffing job, and we can custom engineer a pad to fit most applications.



USA Manufacturing Plant

# KOLTEC USA

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